Work	Ord	er ID	5783
April 16.	2010	11:46:41	AM



Page 1

item ID: Revision ID:	D3833-1		A	Accept						Setup Sta		
Item Name:	Mesh (Base E	and Face)								Ste	op	
Start Date: Required Date: Reference:	16/04/2010 23/04/2010	Start Qty: 6.00 Req'd Qty: 6.00				ist Item II istomer:	D:					
Approvals:	Process Pla	nn: //	Date: 16-4-16	Tooling:	 	Da	te:		I	Run Sta	ırt	
	QC:	/(Date:	SPC (Y/N):	-	Da				Sto	op	
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours)raw lumber	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr										
D3833	Rev	' A							ام م. ا		~ 1.4)
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		FLOW WATER JET							iR 1	V-J	pulue 26	
Waterjet		Memo		0.00	٨				<u> (45 1</u>	<u> </u>	8 6	
FLOW CNC Waterje	e t	1-Cut as p Deburr if i	er Dwg D3833 □Dwg Rev: necessary	□Prog Rev:	<u> </u> □2	-					8	
:												
10 11 		QC2- Inspect parts off	machine FAI/FAIB	0.00								
 			ı	0.00					_B14	D-4-	26	
Quality Control		Memo		0.00								
			1									
		QC8- Inspect parts - se	cond check	0.00 S 1060	ناه جا							
QC Quality Control		Memo		0.00	7U7				(KS)			

W/O:		WORK ORDER CHANGES									
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Part No	:	PAR #:	Fault Cat	egory:	NCF	R: Yes N	lo DQ	\ :	_ Date:		
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DATE	STEP	Description of NC		Corrective Action Section B			Verification		Approval	Approval	
	0121	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section	Section C Ch		QC Inspector	
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Work Order ID 57834

April 16, 2010 11:46:41 AM



Page 2

Item ID:

D3833-1

Accept

Setup Start

Stop



Revision ID:

Item Name:

Mesh (Base End Face)

Start Date: **Required Date: 23/04/2010**

16/04/2010

QC:

Start Oty: 6.00

Rea'd Otv: 6.00



Cust Item ID:

Customer:

Draw

Number

Reference:

Approvals:

Process Plan:

Date:

Tooling: SPC (Y/N):

Set Up/

0.00

0.00

Date: Date:

Draw

Rev.

Plan

Code

Run Start

Reject

Otv

Stop

Number Stamp

Insp.

Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location: WA

Date:

Run Hours

10-04-27

Accept

Qty

Reject

140

OC

Quality Control

OC21- Final Inspection - Work Order Release

Memo

Memo

0.00

0.00

10/04/28 HS BS10-4-27

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W/O:		WORK ORDER CHANGES											
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. Picklist Print

April 16, 2010 11:46:45 AM

Work Order ID: 57834

Parent Item:

D3833-1

Parent Item Name:

Mesh (Base End Face)

Comments:

IPP Rev:A 08-12-01 new issue DD verified by:EC



Start Date: 16/04/2010

Required Date: 23/04/2010

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch		Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	455.0441	13.6427	6091.81		
										•	, ,0	

Expanded Metal Flat SS

Warehouse Location Main Warehouse	Loc Oty	Loc Code	7
waith waithouse			
MAT	455.0441368		
111956	128	4,	
112949	12		
113497	28		113497 x4= 9.0951
113555	258.163684		•
113904	23.5892		113904 X4 = 9.0951
114212	105.291253		

Dart Aerospace

W/O:			WC	RK ORDER CHANGE	S						
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DART AEROSPACE LTD	Work Order:	57834		
Description: Mesh, Base End Face	Part Number:	D3833-1		
Inspection Dwg: D3833 Rev: A		Page 1 of 1		

pection Dwg. L	23033 Rev.	^				raye	; 1 01 1
	FIRST	ARTICLE IN	ISPECTION	ON CHE	CKLIST		
	X	First Artic	ele 🗌	Proto	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comi	nents
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24.63	+/-0.030	74.63					
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Date: ((14-20	Date:	whylos			Date:	N/A
Date C	hange				Revised	by 1 /	Approv
09.05.20 No	ew Issue				KJ	9	14

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Part No: PAR #:		PAR #:	Fault Cate	gory: N	CR: Yes	No DQ	A :	Date: <u></u>	
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D3833-3 MESH, LID END D3833-5 MESH, LID END

SHOP COPY RETURN TO **ENGINEERING UNCONTROLLED COPY** SUBJECT TO AMENDMENT WITHOUT NOTICE
WORK ORDER
NO. 57 F3-4

PS10-4-16

NEW ISSUE Α 08.09.23 REV. DESCRIPTION BY DATE DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN DRAWING NO. CHECKED REV. A D3833 MFG. APPR. SHEET 1 OF 2 APPROVED TITLE SCALE MESH, BASKET END

COPYRIGHT © 2008 BY OART AEROSPACE LTD

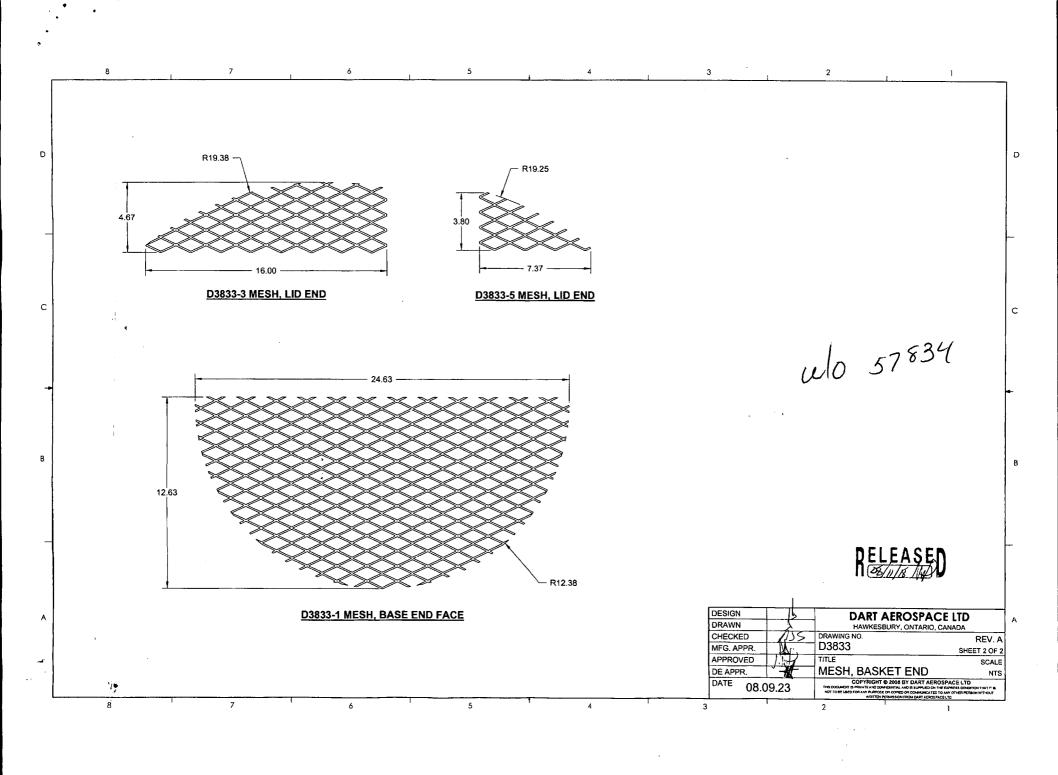
TO TOCKHARD & PRINTE MOCCONFOCUTAL MOS SUPPLIED ON THE COPYRIGHT. DE APPR. DATE 08.09.23

NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F REF. DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

D3833-1 MESH, BASE END FACE

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W/O:			W	ORK ORDER CHAN	GES						
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No:		PAR #:	Fault Cate	NCF	NCR: Yes No DQA: Date:						
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